

# SDS ATTACHMENT

PLEASE ATTACH THIS COMPLETED SHEET TO THE SDS FOR:

PRODUCT:

P200 Ink

DATE:

(SDS date)

26-Jun-22

**1. Manufacturer/Supplier:**

Tradegear Ltd  
Level 1, 99 Clarence Street  
Riccarton  
Christchurch 8011  
New Zealand  
Phone: 0800 22 44 34 or +64 3 341 8055  
Fax: 0800 22 11 51 or +64 9 522 8833  
24 hr emergency contact: +64 21 510 622  
Website: [www.tradegear.co.nz](http://www.tradegear.co.nz)  
Email: [office@tradegear.co.nz](mailto:office@tradegear.co.nz)

**Emergency Information:**

National Poison Centre:

0800 764 766

**2 & 15. Hazards Identification & Regulatory Requirements:**

<b>Product Name:</b>	<b>Ink P200</b>
<b>Group Standard, Approval #</b>	Surface Coatings and Colourants (Flammable) Group Standard 2017 - HSR002662
<b>HSNO Classes (from GHS codes)</b>	3.1B, 6.1D, 6.3A, 6.4A, 6.8B, 6.9B, 9.1D, 9.3C
<b>Class 9 Hazard/Precautionary Statements</b>	Harmful to aquatic life and terrestrial vertebrates. Read label before use (supply to public) Read SDS before use (supply to public) Avoid release to the environment
<b>TEL or EEL applicable?</b>	None



## Dy-Mark Ink P200 All Colours

### Dy-Mark

Chemwatch: 15839

Version No: 12.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 28/06/2022

Print Date: 28/06/2022

S.GHS.AUS.EN.E

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### Product Identifier

Product name	Dy-Mark Ink P200 All Colours
Chemical Name	Not Applicable
Synonyms	10120101 Black, 10120102 Red, 10120103 Blue, 10120104 Green; 10122001 Black, 10122002 Red
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains toluene and methyl ethyl ketone)
Chemical formula	Not Applicable
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Marking ink. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
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### Details of the supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	<a href="http://www.dymark.com.au">http://www.dymark.com.au</a>
Email	info@dymark.com.au

### Emergency telephone number

Association / Organisation	Dy-Mark
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

## SECTION 2 Hazards identification

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.

#### ChemWatch Hazard Ratings

	Min	Max
Flammability	3	
Toxicity	2	
Body Contact	2	
Reactivity	1	
Chronic	2	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	S5
Classification [1]	Flammable Liquids Category 2, Acute Toxicity (Oral) Category 4, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
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Signal word	<b>Danger</b>
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**Hazard statement(s)**

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

**Precautionary statement(s) Prevention**

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.

**Precautionary statement(s) Response**

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

**Precautionary statement(s) Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

**Precautionary statement(s) Disposal**

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Not Applicable

**SECTION 3 Composition / information on ingredients****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
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Continued...

CAS No	%[weight]	Name
108-88-3	30-60	<u>toluene</u>
78-93-3	10-30	<u>methyl ethyl ketone</u>
108-65-6	10-30	<u>propylene glycol monomethyl ether - mixture of isomers</u>
Not Available	1-10	resin, nonhazardous
Not Available		NOTE: Manufacturer has supplied full ingredient
Not Available		information to allow CHEMWATCH assessment.
<b>Legend:</b> 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available		

## SECTION 4 First aid measures

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically.  
for simple ketones:

#### BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

#### ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

#### EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Following acute or short term repeated exposures to toluene:

- ▶ Toluene is absorbed across the alveolar barrier, the blood/air mixture being 11.2/15.6 (at 37 degrees C.) The concentration of toluene, in expired breath, is of the order of 18 ppm following sustained exposure to 100 ppm. The tissue/blood proportion is 1/3 except in adipose where the proportion is 8/10.
- ▶ Metabolism by microsomal mono-oxygenation, results in the production of hippuric acid. This may be detected in the urine in amounts between 0.5 and 2.5 g/24 hr which

represents, on average 0.8 gm/gm of creatinine. The biological half-life of hippuric acid is in the order of 1-2 hours.

- ▶ Primary threat to life from ingestion and/or inhalation is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (eg cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> <50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial damage has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenaline) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- ▶ Lavage is indicated in patients who require decontamination; ensure use.

#### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
o-Cresol in urine	0.5 mg/L	End of shift	B
Hippuric acid in urine	1.6 g/g creatinine	End of shift	B, NS
Toluene in blood	0.05 mg/L	Prior to last shift of workweek	

NS: Non-specific determinant; also observed after exposure to other material

B: Background levels occur in specimens collected from subjects NOT exposed

## SECTION 5 Firefighting measures

### Extinguishing media

- ▶ Alcohol stable foam.
  - ▶ Dry chemical powder.
  - ▶ BCF (where regulations permit).
  - ▶ Carbon dioxide.
  - ▶ Water spray or fog - Large fires only.
- Do not** use a water jet to fight fire.

### Special hazards arising from the substrate or mixture

#### Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p>
<b>HAZCHEM</b>	*3YE

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> </ul>

## Dy-Mark Ink P200 All Colours

- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse /absorb vapour.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

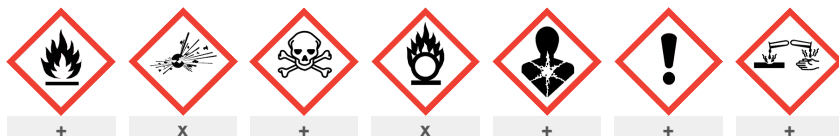
## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> </ul> <p><b>Contains low boiling substance:</b> Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> <li>▶ Check for bulging containers.</li> <li>▶ Vent periodically</li> <li>▶ Always release caps or seals slowly to ensure slow dissipation of vapours</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<math>\leq 1</math> m/sec until fill pipe submerged to twice its diameter, then <math>\leq 7</math> m/sec).</li> <li>▶ Avoid splash filling.</li> <li>▶ Do NOT use compressed air for filling discharging or handling operations.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights, heat or ignition sources.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Vapour may ignite on pumping or pouring due to static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth and secure metal containers when dispensing or pouring product.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store away from incompatible materials in a cool, dry well ventilated area.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid reaction with oxidising agents</li> </ul>



- X — Must not be stored together  
 0 — May be stored together with specific preventions  
 + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	toluene	Toluene	50 ppm / 191 mg/m3	574 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	150 ppm / 445 mg/m3	890 mg/m3 / 300 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	100 ppm / 369 mg/m3	553 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
toluene	Not Available	Not Available	Not Available
methyl ethyl ketone	Not Available	Not Available	Not Available
propylene glycol monomethyl ether - mixture of isomers	100 ppm	160 ppm	660 ppm
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
toluene	500 ppm	Not Available
methyl ethyl ketone	3,000 ppm	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available

### Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>											
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	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)										
	<p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only	
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3: Intermittent, low production.	3: High production, heavy use											
4: Large hood or large air mass in motion	4: Small hood-local control only											
<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <p>Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building,</p>												

	<p>room or enclosure containing the dangerous substance.</p> <ul style="list-style-type: none"> <li>· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.</li> <li>· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)</li> </ul>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Ensure there is ready access to a safety shower.</li> <li>▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul>

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index".

**Respiratory protection**

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Continued...



The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Dy-Mark Ink P200 All Colours

Material	CPI
PE/EVAL/PE	A
PVA	B
TEFLON	B
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PVC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
VITON	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	A-2	A-PAPR-2
up to 50 x ES	-	A-3	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Black, red, blue or green flammable liquid with a solvent odour; not miscible with water.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.87-0.90
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	78 initial.	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	-9C (Methyl Ethyl Ketone)	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	>60
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (Not Available%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	>1	<b>VOC g/L</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>

<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

### Information on toxicological effects

<b>Inhaled</b>	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur.</p> <p>Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body.</p> <p>PGME has an offensive odour, and may cause drowsiness and unconsciousness if higher concentrations are inhaled, and severe reactions involving the eyes, nose and throat.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose and throat. Acute exposure by inhalation also causes nervous system depression, headache, and nausea. High vapour levels are easily detected due to odour, however odour fatigue may occur, with loss of warning of exposure.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.</p>
<b>Skin Contact</b>	<p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Harmful amounts of PGME may be absorbed through the skin following extensive prolonged contact; this may result in drowsiness, unconsciousness and depression.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p>
<b>Eye</b>	<p>There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.</p>
<b>Chronic</b>	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Harmful: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. When taken repeatedly, PGME may cause damage to liver and kidney, drowsiness and even unconsciousness and death. There is no evidence of damage to the sex organs. However, it has led to multiple pregnancies in rats and rabbits, but sperm destruction in dogs. Animal testing also shows high doses can delay bone development.</p> <p>Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremities (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia.</p>

<b>Dy-Mark Ink P200 All Colours</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>toluene</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 12124 mg/kg <sup>[2]</sup>	Eye (rabbit): 2mg/24h - SEVERE
	Inhalation(Rat) LC50; >13350 ppm4h <sup>[2]</sup>	Eye (rabbit):0.87 mg - mild
	Oral (Rat) LD50: 636 mg/kg <sup>[2]</sup>	Eye (rabbit):100 mg/30sec - mild
		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
<b>methyl ethyl ketone</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 6480 mg/kg <sup>[2]</sup>	Eye (human): 350 ppm -irritant
	Inhalation(Mouse) LC50: 32 mg/L4h <sup>[2]</sup>	Eye (rabbit): 80 mg - irritant

	Oral (Rat) LD50: 2054 mg/kg <sup>[1]</sup>	Skin (rabbit): 402 mg/24 hr - mild
		Skin (rabbit):13.78mg/24 hr open
propylene glycol monomethyl ether - mixture of isomers	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit) 230 mg mild
	Oral (Rat) LD50: 3739 mg/kg <sup>[2]</sup>	Eye (rabbit) 500 mg/24 h. - mild
		Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
		Skin (rabbit) 500 mg open - mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>	NOTE: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Fetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species. No significant acute toxicological data identified in literature search. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>Dy-Mark Ink P200 All Colours &amp; METHYL ETHYL KETONE &amp; PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
<b>Dy-Mark Ink P200 All Colours &amp; PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>	For propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body. As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization. Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.
<b>Dy-Mark Ink P200 All Colours &amp; TOLUENE &amp; METHYL ETHYL KETONE &amp; PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
<b>Dy-Mark Ink P200 All Colours &amp; TOLUENE</b>	For toluene: Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy. Exposure to inhalation at a concentration of 600 parts per million for 8 hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea. Exposure to 10000-30000 parts per million (1-3%) has been reported to cause narcosis and death. Toluene can also strip the skin of lipids, causing skin inflammation. Subchronic/chronic effects: Repeat doses of toluene cause adverse central nervous system effects and can damage the upper airway, the liver and the kidney. Adverse effects occur from both swallowing and inhalation. In humans, a reported lowest level causing adverse effects on the nervous system is 88 parts per million. In one case, toluene caused heart sensitization and death. In several cases of "glue sniffing", damage to the cerebellum was noted. Workers chronically exposed to toluene fumes have reported reduced white cell counts. Developmental/Reproductive toxicity: Exposure to high levels of toluene can result in adverse effects in the developing foetus. Several studies have indicated that high levels of toluene can also adversely affect the developing offspring in laboratory animals. In children who were exposed to toluene before birth, as a result of solvent abuse by the mother, variable growth, a small head, central nervous system dysfunction, attention deficits, minor facial and limb abnormalities, and developmental delay were seen. Absorption: Studies in humans and animals have shown that toluene is easily absorbed through the lungs and gastrointestinal tract, with much less being absorbed through the skin. Distribution: Animal studies show that toluene may be distributed in the body fat, bone marrow, spinal nerves, spinal cord and brain white matter, with lower levels in the blood, kidney and liver. Toluene has generally been found to accumulate in fatty tissue, and in highly vascularised tissues. Metabolism: Inhaled or ingested toluene may be metabolized to benzyl alcohol, after which it is further oxidized to benzaldehyde and benzoic acid. Benzoic acid is sometimes conjugated with glycine to form hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. O-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites. Excretion: Toluene is mainly (60-70%) excreted through the urine as hippuric acid. Benzoyl glucuronide accounts for 10-20% of excretion, and unchanged toluene through exhaled air also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours of exposure.

<b>Dy-Mark Ink P200 All Colours &amp; METHYL ETHYL KETONE</b>	Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.			
<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	✗	
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✓	
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓	
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✓	
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✓	

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

### Toxicity

Dy-Mark Ink P200 All Colours	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
toluene	NOEC(ECx)	168h	Crustacea	0.74mg/L	5
	EC50	48h	Crustacea	3.78mg/L	5
	EC50	96h	Algae or other aquatic plants	>376.71mg/L	4
	LC50	96h	Fish	5-35mg/l	4
methyl ethyl ketone	NOEC(ECx)	48h	Crustacea	68mg/l	2
	EC50	72h	Algae or other aquatic plants	1972mg/l	2
	EC50	48h	Crustacea	308mg/l	2
	EC50	96h	Algae or other aquatic plants	>500mg/l	4
	LC50	96h	Fish	>324mg/L	4
propylene glycol monomethyl ether - mixture of isomers	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
	NOEC(ECx)	336h	Fish	47.5mg/l	2
	EC50	48h	Crustacea	373mg/l	2
	EC50	96h	Algae or other aquatic plants	>1000mg/l	2
	LC50	96h	Fish	100mg/l	1

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

#### For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

#### For Methyl Ethyl Ketone:

log Kow: 0.26-0.69;

log Koc: 0.69;

Koc: 34;

Half-life (hr) air: 2.3;

Half-life (hr) H2O surface water: 72-288;

Henry's atm m<sup>3</sup>/mol: 1.05E-05;

BOD 5: 1.5-2.24, 46%;

COD: 2.2-2.31, 100%;

ThOD: 2.44;

BCF: 1.

Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilization of methyl ethyl ketone from moist and dry soil surfaces is expected. The volatilization half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions.

Aquatic Fate: Methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water and is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Bioconcentration is expected to be low in aquatic systems.

Atmospheric Fate: Methyl ethyl ketone will exist solely as a vapour in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight.

Ecotoxicity: Methyl ethyl ketone is not acutely toxic to fish, specifically, bluegill sunfish, guppy, goldfish, fathead minnow, mosquito fish, Daphnia magna water fleas and brine shrimp.

#### For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested

demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic

Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51).

Ecotoxicity: Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from  $5.7 \times 10^{-9}$  atm-m<sup>3</sup>/mole for TPM to  $2.7 \times 10^{-9}$  atm-m<sup>3</sup>/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Toluene:

log Kow : 2.1-3;

log Koc : 1.12-2.85;

Koc : 37-260;

log Kom : 1.39-2.89;

Half-life (hr) air : 2.4-104;

Half-life (hr) H<sub>2</sub>O surface water : 5.55-528;

Half-life (hr) H<sub>2</sub>O ground : 168-2628;

Half-life (hr) soil : <48-240;

Henry's Pa m<sup>3</sup>/mol : 518-694;

Henry's atm m<sup>3</sup>/mol : 5.94;

E-03BOD 5 0.86-2.12, 5%COD - 0.7-2.52,21-27%;

ThOD - 3.13 ; BCF - 1.67-380;

log BCF - 0.22-3.28.

Atmospheric Fate: The majority of toluene evaporates to the atmosphere from the water and soil. The main degradation pathway for toluene in the atmosphere is reaction with photochemically produced hydroxyl radicals. The estimated atmospheric half life for toluene is about 13 hours. Toluene is also oxidized by reactions with atmospheric nitrogen dioxide, oxygen, and ozone, but these are minor degradation pathways. Photolysis is not considered a significant degradative pathway for toluene.

Terrestrial Fate: Toluene is moderately retarded by adsorption to soils rich in organic material, therefore, transport to ground water is dependent on soil composition. In unsaturated topsoil containing organic material, it has been estimated that 97% of the toluene is adsorbed to the soil and only about 2% is in the soil-water phase and transported with flowing groundwater. There is little retardation in sandy soils and 2-13% of the toluene was estimated to migrate with flowing water; the remainder was volatilized, biodegraded, or unaccounted for. In saturated deep soils with no soil-air phase, about 48% may be transported with flowing groundwater. In surface soil, volatilization to air is an important fate process for toluene. In the environment, biodegradation of toluene to carbon dioxide occurs with a typical half life of 1-7 days.

Aquatic Fate: An important fate process for toluene is volatilization, the rate of which depends on the amount of turbulence in the surface water. The volatilization of toluene from static water has a half life of 1-16 days, whereas from turbulent water the half life is 5-6 hours. Degradation of toluene in surface water occurs primarily by biodegradation with a half life of less than one day under favorable conditions (presence of microorganisms, microbial adaptation, and optimum temperature). Biodegradation also occurs in shallow groundwater and in salt water (at a reduced rate). No data are available on anaerobic degradation of toluene in deep ground water conditions where aerobic degradation would be minimal.

Ecotoxicity: Bioaccumulation in the food chain is predicted to be low. Toluene has moderate acute toxicity to aquatic organisms. Toluene is, on the average, slightly toxic to fathead minnow, guppies and goldfish and not acutely toxic to bluegill or channel catfish and crab. Toluene, on the average, is slightly toxic to crustaceans specifically, shrimp species including grass shrimp and daggerblade grass shrimp. Toluene has a negative effect on green algae during their growth phase.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
propylene glycol monomethyl ether - mixture of isomers	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)

### Bioaccumulative potential

Ingredient	Bioaccumulation
toluene	LOW (BCF = 90)
methyl ethyl ketone	LOW (LogKOW = 0.29)
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)

### Mobility in soil

Ingredient	Mobility
toluene	LOW (KOC = 268)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
propylene glycol monomethyl ether - mixture of isomers	HIGH (KOC = 1)

## SECTION 13 Disposal considerations

### Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> </ul>
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	<p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
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## SECTION 14 Transport information

### Labels Required

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	*3YE

### Land transport (ADG)

<b>UN number</b>	1993	
<b>UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (contains toluene and methyl ethyl ketone)	
<b>Transport hazard class(es)</b>	Class	3
	Subrisk	Not Applicable
<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	274
	Limited quantity	1 L

### Air transport (ICAO-IATA / DGR)

<b>UN number</b>	1993	
<b>UN proper shipping name</b>	Flammable liquid, n.o.s. * (contains toluene and methyl ethyl ketone)	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3H
<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

### Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	1993
<b>UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (contains toluene and methyl ethyl ketone)

<b>Transport hazard class(es)</b>	IMDG Class	3
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-E, S-E
	Special provisions	274
	Limited Quantities	1 L

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
toluene	Not Available
methyl ethyl ketone	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
toluene	Not Available
methyl ethyl ketone	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available

**SECTION 15 Regulatory information****Safety, health and environmental regulations / legislation specific for the substance or mixture****toluene is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	Chemical Footprint Project - Chemicals of High Concern List
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**methyl ethyl ketone is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	

**propylene glycol monomethyl ether - mixture of isomers is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Chemical Footprint Project - Chemicals of High Concern List
Australian Inventory of Industrial Chemicals (AIIC)	

**National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (toluene; methyl ethyl ketone)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

**SECTION 16 Other information**

<b>Revision Date</b>	28/06/2022
<b>Initial Date</b>	15/12/2001

**SDS Version Summary**

Version	Date of Update	Sections Updated
11.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
12.1	28/06/2022	Physical Properties

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AIIC: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European INventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 NLP: No-Longer Polymers  
 ENCS: Existing and New Chemical Substances Inventory  
 KECI: Korea Existing Chemicals Inventory  
 NZIoC: New Zealand Inventory of Chemicals  
 PICCS: Philippine Inventory of Chemicals and Chemical Substances  
 TSCA: Toxic Substances Control Act  
 TCSI: Taiwan Chemical Substance Inventory  
 INSQ: Inventario Nacional de Sustancias Químicas  
 NCI: National Chemical Inventory  
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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